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2.2 : Non-flammable, non- 5.1 : Oxidizing substances  
toxic gases

**Danger**



### Synonyms

Protadur® E948  
Divox® O 100  
Secudur® O

## **SECTION 1. Identification of the substance/mixture and of the company/undertaking**

### 1.1. Product identifier

Trade name : Oxygen  
SDS no : WAG-097A  
Chemical description : Oxygen  
CAS No : 7782-44-7  
EC No : 231-956-9  
Index No : 008-001-00-8  
Registration-No. : Listed in Annex IV / V REACH, exempted from registration.  
Chemical formula : O<sub>2</sub>

### 1.2. Relevant identified uses of the substance or mixture and uses advised against


Relevant identified uses : Welding, cutting, heating and brazing.  
Industrial and professional. Perform risk assessment prior to use. Test gas/Calibration gas.  
Laboratory use.  
Shield gas for welding processes.  
Use for manufacture of electronic/photovoltaic components.  
Water treatment.  
Laser gas.  
Contact supplier for more information on uses.

### 1.3. Details of the supplier of the safety data sheet

Company identification : Westfalen AG  
Industrieweg 43  
48155 MUENSTER Deutschland  
Tel : 0049 2 51 6 95 0  
Fax: 0049 2 51 6 95 1 94  
E-Mail address (competent person) : sdb@westfalen-ag.de

### 1.4. Emergency telephone number

Emergency telephone number : Tel. (+49)551-19 24 0 (Giftinformationszentrum-Nord)

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## SECTION 2. Hazards identification

### 2.1. Classification of the substance or mixture

#### Hazard Class and Category Code Regulation EC 1272/2008 (CLP)

- Physical hazards : Oxidizing gases - Category 1 - Danger - (CLP : Ox. Gas 1) - H270  
Gases under pressure - Compressed gas - Warning - (CLP : Press. Gas Comp.) - H280

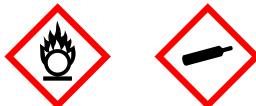
#### Classification EC 67/548 or EC 1999/45

: O; R8

### 2.2. Label elements

#### Labelling Regulation EC 1272/2008 (CLP)

#### • Hazard pictograms



#### • Hazard pictograms code

: GHS03 - GHS04

#### • Signal word

: Danger

#### • Hazard statements

: H270 - May cause or intensify fire; oxidiser.  
H280 - Contains gas under pressure; may explode if heated.

#### • Precautionary statements

##### - Prevention

: P244 - Keep valves and fittings free from oil and grease  
P220 - Keep away from combustible materials.

##### - Response

: P370+P376 - In case of fire : Stop leak if safe to do so.

##### - Storage

: P403 - Store in a well-ventilated place.

### 2.3. Other hazards

: None.

## SECTION 3. Composition/information on ingredients

### 3.1. Substance / 3.2. Mixture

Substance.

Substance name	Contents	CAS No EC No Index No Registration no	Classification(DSD)	Classification(CLP)
Oxygen	: 100 %	7782-44-7 231-956-9 008-001-00-8 * 1	O; R8	Ox. Gas 1 (H270) Press. Gas Comp. (H280)


Contains no other components or impurities which will influence the classification of the product.

\* 1: Listed in Annex IV / V REACH, exempted from registration.

\* 2: Registration deadline not expired.

\* 3: Registration not required: Substance manufactured or imported < 1t/y.

Full text of R-phrases see section 16. Full text of H-statements see section 16.

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#### SECTION 4. First aid measures

##### 4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area.
- Skin contact : Adverse effects not expected from this product.
- Eye contact : Adverse effects not expected from this product.
- Ingestion : Ingestion is not considered a potential route of exposure.

##### 4.2. Most important symptoms and effects, both acute and delayed

- : Continuous inhalation of concentrations higher than 75% may cause nausea, dizziness, respiratory difficulty and convulsion.

##### 4.3. Indication of any immediate medical attention and special treatment needed

- : None.

#### SECTION 5. Firefighting measures

##### 5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

##### 5.2. Special hazards arising from the substance or mixture

- Specific hazards** : Exposure to fire may cause containers to rupture/explode. Supports combustion.
- Hazardous combustion products** : None.

##### 5.3. Advice for fire fighters

- Specific methods** : Move containers away from the fire area if this can be done without risk. Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems. If possible, stop flow of product. Use water spray or fog to knock down fire fumes if possible.
- Special protective equipment for fire fighters** : Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.


#### SECTION 6. Accidental release measures

##### 6.1. Personal precautions, protective equipment and emergency procedures

- : Try to stop release.
- Ensure adequate air ventilation.
- Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.
- Monitor concentration of released product.
- Eliminate ignition sources.
- Evacuate area.
- Act in accordance with local emergency plan.
- Stay upwind.

##### 6.2. Environmental precautions

- : Try to stop release.

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## SECTION 6. Accidental release measures (continued)

### 6.3. Methods and material for containment and cleaning up

: Ventilate area.

### 6.4. Reference to other sections

: See also sections 8 and 13.

## SECTION 7. Handling and storage

### 7.1. Precautions for safe handling

#### Safe use of the product

: Only experienced and properly instructed persons should handle gases under pressure. The substance must be handled in accordance with good industrial hygiene and safety procedures.  
 Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.  
 Use no oil or grease.  
 Do not smoke while handling product.  
 Keep equipment free from oil and grease.  
 Use only oxygen approved lubricants and oxygen approved sealings.  
 Use only with equipment cleaned for oxygen service and rated for cylinder pressure.  
 Ensure the complete gas system was (or is regularly) checked for leaks before use.  
 Consider pressure relief device(s) in gas installations.  
 Do not breathe gas.  
 Avoid release of product into atmosphere.

#### Safe handling of the gas receptacle

: Refer to supplier's container handling instructions.  
 Suck back of water into the container must be prevented.  
 Open valve slowly to avoid pressure shock.  
 Do not allow backfeed into the container.  
 Protect cylinders from physical damage; do not drag, roll, slide or drop.  
 When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.  
 Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.  
 If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.  
 Never attempt to repair or modify container valves or safety relief devices.  
 Damaged valves should be reported immediately to the supplier.  
 Keep container valve outlets clean and free from contaminants particularly oil and water.  
 Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.  
 Close container valve after each use and when empty, even if still connected to equipment.  
 Never attempt to transfer gases from one cylinder/container to another.  
 Never use direct flame or electrical heating devices to raise the pressure of a container.  
 Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.

### 7.2. Conditions for safe storage, including any incompatibilities

: Keep container below 50°C in a well ventilated place.  
 Segregate from flammable gases and other flammable materials in store. Containers should be stored in the vertical position and properly secured to prevent them from falling over.  
 Stored containers should be periodically checked for general condition and leakage. Container valve guards or caps should be in place. Store containers in location free from fire risk and away from sources of heat and ignition.  
 Containers should not be stored in conditions likely to encourage corrosion. Keep away from combustible materials.

### 7.3. Specific end use(s)

: None.


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## SECTION 7. Handling and storage (continued)

## SECTION 8. Exposure controls/personal protection

### 8.1. Control parameters

**DNEL: Derived no effect level (Workers)**

: No data available.

**PNEC: Predicted no effect concentration**

: No data available.

### 8.2. Exposure controls

**8.2.1. Appropriate engineering controls**

: Systems under pressure should be regularly checked for leakages.  
 Avoid oxygen rich (>23,5%) atmospheres.  
 Gas detectors should be used when oxidising gases may be released.  
 Provide adequate general and local exhaust ventilation.  
 Consider work permit system e.g. for maintenance activities.

**8.2.2. Individual protection measures, e.g. personal protective equipment**

: A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk.  
 The following recommendations should be considered:  
 PPE compliant to the recommended EN/ISO standards should be selected.  
 Wear suitable hand, body and head protection. Wear goggles with suitable filter lenses when use is cutting/welding.

• **Eye/face protection**

: Wear safety glasses with side shields.  
 Standard EN 166 - Personal eye-protection.

• **Skin protection**

- **Hand protection**

: Wear working gloves when handling gas containers.  
 Standard EN 388 - Protective gloves against mechanical risk.

- **Other**

: Consider the use of flame resistant safety clothing.  
 Standard EN ISO 14116 - Limited flame spread materials.  
 Wear safety shoes while handling containers.  
 Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

• **Respiratory protection**

: None necessary.

• **Thermal hazards**

: None necessary.

**8.2.3. Environmental exposure controls**

: None necessary.

## SECTION 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**Appearance**

**Physical state at 20°C / 101.3kPa** : Gas.

**Colour** : Colourless.

**Odour** : No odour warning properties.

**Odour threshold** : Odour threshold is subjective and inadequate to warn of overexposure.


**pH value** : Not applicable.

**Molar mass [g/mol]** : 32

**Melting point [°C]** : -219

**Boiling point [°C]** : -183

**Critical temperature [°C]** : -118

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## SECTION 9. Physical and chemical properties (continued)

Flash point [°C]	: Not applicable for gases and gas mixtures.
Evaporation rate (ether=1)	: Not applicable for gases and gas mixtures.
Flammability range [vol% in air]	: Non flammable.
Vapour pressure [20°C]	: Not applicable.
Relative density, gas (air=1)	: 1.1
Relative density, liquid (water=1)	: 1.1
Solubility in water [mg/l]	: 39
Partition coefficient n-octanol/water [log Kow]	: Not applicable for inorganic gases.
Auto-ignition temperature [°C]	: Not applicable.
Viscosity at 20°C [mPa.s]	: Not applicable.
Explosive Properties	: Not applicable.
Oxidising Properties	: Oxidiser.
- Coefficient of oxygen equivalency (Ci)	: 1

### 9.2. Other information

Other data	: Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.
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## SECTION 10. Stability and reactivity

### 10.1. Reactivity

: No reactivity hazard other than the effects described in sub-sections below.

### 10.2. Chemical stability

: Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

: Violently oxidises organic material.

### 10.4. Conditions to avoid


: None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

: Consider the potential toxicity hazard due to the presence of chlorinated or fluorinated polymers in high pressure (> 30 bar) oxygen lines in case of combustion.  
 May react violently with combustible materials.  
 May react violently with reducing agents.  
 Keep equipment free from oil and grease.  
 For additional information on compatibility refer to ISO 11114.

### 10.6. Hazardous decomposition products

: None.

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## SECTION 11. Toxicological information

### 11.1. Information on toxicological effects

<b>Acute toxicity</b>	: No known toxicological effects from this product.
<b>Skin corrosion/irritation</b>	: No known effects from this product.
<b>Serious eye damage/irritation</b>	: No known effects from this product.
<b>Respiratory or skin sensitisation</b>	: No known effects from this product.
<b>Carcinogenicity</b>	: No known effects from this product.
<b>Germ cell mutagenicity</b>	: No known effects from this product.
<b>Reproductive toxicity</b>	: No known effects from this product.
<b>STOT-single exposure</b>	: No known effects from this product.
<b>STOT-repeated exposure</b>	: No known effects from this product.
<b>Aspiration hazard</b>	: Not applicable for gases and gas mixtures.

## SECTION 12. Ecological information

### 12.1. Toxicity

Assessment : No ecological damage caused by this product.

### 12.2. Persistence and degradability

Assessment : No ecological damage caused by this product.

### 12.3. Bioaccumulative potential

Assessment : No ecological damage caused by this product.

### 12.4. Mobility in soil

Assessment : No ecological damage caused by this product.

### 12.5. Results of PBT and vPvB assessment

: Not classified as PBT or vPvB.

### 12.6. Other adverse effects

	:	WGK0 - In general not hazardous for aquatic environment.
<b>Effect on the ozone layer</b>	:	None.
<b>Effect on global warming</b>	:	None.

## SECTION 13. Disposal considerations


### 13.1. Waste treatment methods

: May be vented to atmosphere in a well ventilated place.  
Do not discharge into any place where its accumulation could be dangerous.  
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods.

**List of hazardous waste codes (from Commission Decision 2001/118/EC)** : 16 05 04: Gases in pressure containers (including halons) containing dangerous substances.

### 13.2. Additional information

: None.

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## SECTION 14. Transport information

### 14.1. UN number

UN number : 1072

Labelling ADR, IMDG, IATA



: 2.2 : Non-flammable, non-toxic gases  
 5.1 : Oxidizing substances

### 14.2. UN proper shipping name

Transport by road/rail (ADR/RID) : OXYGEN, COMPRESSED

Transport by air (ICAO-TI / IATA-DGR) : OXYGEN, COMPRESSED

Transport by sea (IMDG) : OXYGEN, COMPRESSED

### 14.3. Transport hazard class(es)

Transport by road/rail (ADR/RID)

Class : 2

Classification code : 1 O

H.I. nr : 25

Tunnel Restriction : E : Passage forbidden through tunnels of category E.

Transport by air (ICAO-TI / IATA-DGR)

Class / Division (Subsidiary risk(s)) : 2.2 (5.1)

Transport by sea (IMDG)

Class / Division (Subsidiary risk(s)) : 2.2 (5.1)

Emergency Schedule (EmS) - Fire : F-C

Emergency Schedule (EmS) - Spillage : S-W

### 14.4. Packing group

Transport by road/rail (ADR/RID) : Not applicable.

Transport by air (ICAO-TI / IATA-DGR) : Not applicable.

Transport by sea (IMDG) : Not applicable.

### 14.5. Environmental hazards

Transport by road/rail (ADR/RID) : None.

Transport by air (ICAO-TI / IATA-DGR) : None.

Transport by sea (IMDG) : None.

### 14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail (ADR/RID) : P200

Transport by air (ICAO-TI / IATA-DGR)

Passenger and Cargo Aircraft : Allowed.

Packing instruction - Passenger and Cargo Aircraft : 200


Cargo Aircraft only : Allowed.

Packing instruction - Cargo Aircraft only : 200

Transport by sea (IMDG) : P200

Special precautions for user : Avoid transport on vehicles where the load space is not separated from the driver's compartment.  
 Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.  
 Before transporting product containers:



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#### SECTION 14. Transport information (continued)

- Ensure that containers are firmly secured.
- Ensure cylinder valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.
- Ensure there is adequate ventilation.

#### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not applicable.

#### SECTION 15. Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### EU legislation

Restrictions on use : None.  
Seveso directive 96/82/EC : Listed.

##### National legislation

National legislation : Ensure all national/local regulations are observed.

#### 15.2. Chemical safety assessment

A CSA does not need to be carried out for this product.  
Water-endangerment class Germany : WGK0 - In general not hazardous for aquatic environment.

#### SECTION 16. Other information

**Indication of changes** : Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.  
**Training advice** : Ensure operators understand the hazard of oxygen enrichment.  
**Further information** : This Safety Data Sheet has been established in accordance with the applicable European Union legislation.  
**List of full text of R-phrases in section 3.** : R8 : Contact with combustible material may cause fire.  
**List of full text of H-statements in section 3.** : H270 - May cause or intensify fire; oxidiser.  
H280 - Contains gas under pressure; may explode if heated.  
**DISCLAIMER OF LIABILITY** : Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.  
Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

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